Code: LPF SPC 7.6.1	Lebanese Pearl Food	
Issue date: 15-04-2026	Quality Department	
Revision 0	**Technical Data Sheet for Halawa Sugar Free Plain**	

Product name	Halawa Sugar Free Plain
Origin	Lebanon
Composition	Tahini, maltitol, halawa root extract, natural flavors, citric acid, sucralose
Customers use	Low-calorie dessert, bakery filling, breakfast spread, ice cream inclusion
Packaging specifications	Primary Package: 14 oz (400g) PP in-mold container *12 per box Secondary package: Cardboard box
Organoleptic specifications	Colo: Tahini color, free of extraneous matters Texture: Homogeneous, easy to cut Odor: Free of foreign odors and rancidity Taste: Peculiar taste of halawa
Physical/chemical specifications	Total ash: Max 2.5% Moisture content: Max 3% Fat content (as sesame oil): Min 25% Acidity (as citric acid): Max 0.2% Total carbohydrate: Min 45%
Chemical contaminant specifications	Total Aflatoxin: Max 10 ppb Pesticide residues: < limits SO_2 < 100 mg/kg Heavy metals: Cu < 25 mg/kg- As < 1 mg/kg- Pb < 1 mg/kg
Microbiological specifications	E.Coli at 37°C (CFU/g): < 10 Salmonella at 41.5°C (CFU/25g): Not detected Total coliforms at 37°C (CFU/g): Max 10 Yeasts and Molds at 25°C (CFU/g): 10^2-10^3
Shelf life	2 years
Storage conditions	Temperature: < 25 ˚C , Relative humidity: < 60 %
Instructions for Handling, Preparation	Store in a cool and dry place. Can be refrigerated
Method of distribution	Trucks or containers at ambient temperature Avoid exposure to extreme temperatures
Intended use (Target consumer)	All people except those having allergy to sesame and tree nuts. Suitable for diabetic people.
Labeling related to food safety	Sugar free, Gluten free, Cholesterol free, No added preservatives, No whitening agent, Vegetarian, Halal
Allergens	Contains sesame. May contain traces of tree nuts
Standard reference	Lebanese Standards Institution Libnor NL 230 (2000) for Halawa / CODEX STAN-Regional standard for HALWA TEHENIA309-R-2011

Code: LPF SPC 7.6.1	Lebanese Pearl Food	
Issue date: 15-04-2026	Quality Department	
Revision 0	**Nutrition Facts for Halawa Sugar Free Plain**	

Nutrition Facts / القيمة الغذائية

Serving size / حجم الحصة — **2 tbsp (32g) / 2 ملعقة طعام**

Amount per serving / الكمية لكل حصة

Calories / سعرات حرارية — **140**

		%Daily value* / *نسبة الإحتياج اليومي
Total Fat / الدهون الكلية	9g	**12%**
Saturated Fat / الدهون المشبعة	2g	**10%**
Trans Fat / الدهون المتحولة	0g	
Cholesterol / كوليسترول	0mg	**0%**
Sodium / صوديوم	0mg	**0%**
Total Carbohydrate / الكربوهيدرات الكلية	18g	**7%**
Dietary Fiber / الألياف الغذائية	2g	**7%**
Total Sugars / السكريات الكلية	0g	
Includes 0g Added Sugars / يتضمن 0 غرام سكر مضاف		**0%**
Sugar Alcohols / بوليولات	16g	
Protein / بروتين	4g	
Vitamin D / فيتامين د	0mcg	0%
Calcium / كالسيوم	20mg	2%
Iron / حديد	1mg	6%
Potassium / بوتاسيوم	60mg	2%

*The % Daily Value (DV) tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.

*تدل نسبة الإحتياج اليومي على المغذيات في الحصة الواحدة مبنية على نظام غذائي محتوي على 2000 سعرة حرارية.